



# Houtdraaiwerken-penkits

## PK93 Razor handle kits Assembly Instructions

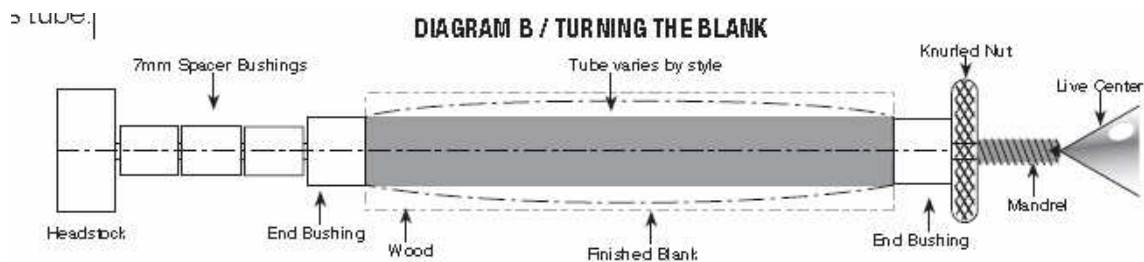
### Required Accessories

- 7mm Pen Mandrel
- 7mm drill bit DB007 of RSDB007
- 2 pc. bushings set BU93
- 7mm barrel trimmer PM011



### Preparing the Blank

- Cut a blank of 5/8" square to the length of the brass tube. Add 1/16" for squaring off.
- Drill a 7mm hole through the blank.
- Spread glue over the tube, insert into the blank with a twisting motion to spread the glue evenly inside.
- When the glue dries, use a 7mm barrel trimmer to square the ends of the blank. Take the wood flush with the brass tube.



### Turning The Blank

- Mount the bushings and blank onto the mandrel according to diagram B.
- Turn and the wood down to the bushings.
- Finish the wood with water proof sealer .

### Assembly Layout Finished parts according to diagram 'A'

- Press the coupler into either end of the turned barrel.
- Press the lower cap into the opposite end of the barrel.
- Screw the razor holder into the coupler, tight.
- Affix the Mach 3 Razor Blade by advancing the black button forward

Diagram A

