



Houtdraaiwerken-penkits

Anatolia Pen Kits Assembly Instructions

Required Accessories:

- 7mm, Mandrel Pin
- 13/32 Drill
- 12.5mm Drill
- Bushing Set BU2006
- Penmill PM014 and PM016

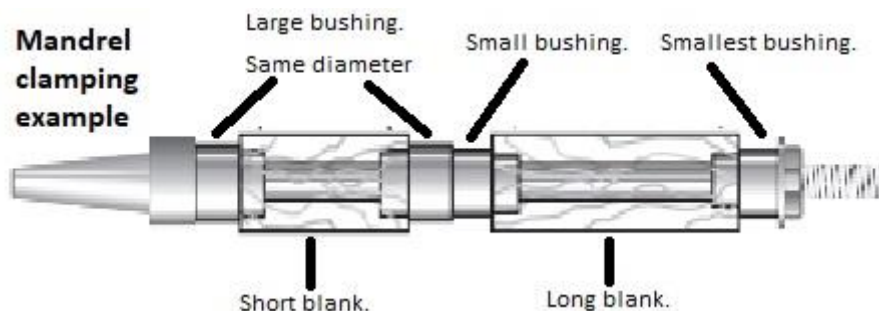
PREPARING THE BLANKS

1. Cut the blanks slightly longer than the tubes.
2. Drill the holes.

Drill a hole lengthwise through the center of the shorter blank that is in front of the cap. Then drill a hole with a length through the center of the longer blank that will be for the pen body.

3. Glue tubes into the blanks
4. Cut blanks to length with the penmill or by sanding.

Fig. 1

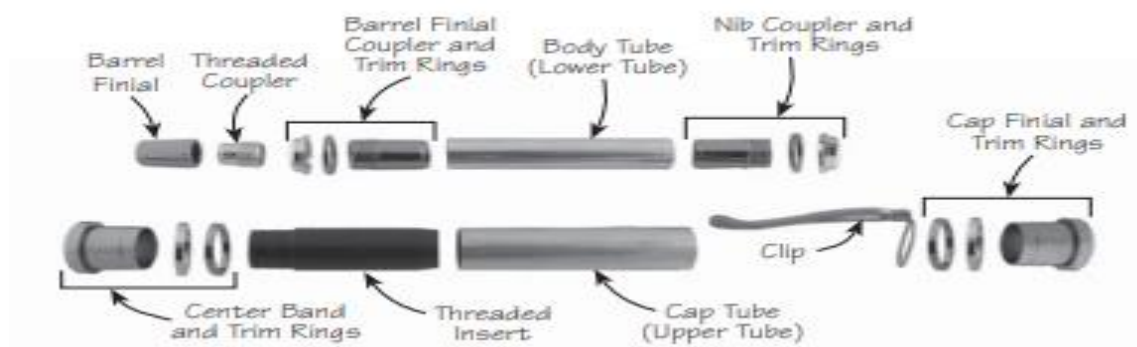


5. The penmandrel preparation.

This pin uses a set of four bushings BU2006, two of the bushings are the same diameter. These are for the cap tube. The remaining two bushings are different from average. The thinnest is behind the blank of the body. So the placement of the bushings is crucial. See Fig. 1 above.

6. Now you can rotate the blanks

Afb, 2



7. Assembly

Please refer to the picture of the commute. The most common mistake that results in a non-functional or damaged pin is misalignment of the parts when pressed into place. When pressing the various parts, make sure that the parts are in straight line with each other. Misalignment of any part can damage the pin or crack the wood. In the worst case scenario, you might have a pen that is not usable. Be careful here!

Every now and then you come across parts that are a bit loose. This can be corrected with a small drop of glue, usually CA, on these parts before pressing them together. Important note: the trim rings are not all the same size. The largest trim rings are for the center band and the smaller ones for the barrel side.

Slide the trim rings onto the center band and place this assembly over the small threaded end of the threaded insert.

Press this assembly into one end of the cap blank. Make sure you choose the appropriate end of the blank to preserve the pattern or grain on your pen.

Slide the trim rings and the clip on the cap finial, and orient the clip to your preference before pressing this assembly into the other end of the cap blank.

Slide the larger of the remaining trim rings onto the nib coupler, ensuring the narrow end of the trim ring faces the threaded end of the coupler.

Press this assembly into the nib end of the body blank.

Slide the remaining trim rings onto the barrel finial coupler, ensuring the narrow end of the trim ring faces the threaded end of the coupler.

Press this assembly into the other end of the body blank.

Press the non-threaded end of the threaded coupler into the barrel finial, and screw this assembly into the barrel finial coupler.

For the rollerball pen, drop the spring into the barrel, insert the refill, and screw the rollerball pen nib into place. b) For the fountain pen, secure the ink cartridge or the converter pump onto the fountain pen nib, then screw the fountain pen nib onto the nib coupler. (The fountain pen does not require the spring.)

Screw on the cap.