

Bravo Pen Kits Assembly Instructions

PREPARING THE BLANKS

Preparing the pen blank

1. Mount the pen blank on the pen mandrel using the bushings.
2. Rotate the blank to the desired contour, ensuring that the area next to the bush is rotated to the size of the adjacent bush.
3. After turning the pen blank, sand the surface in progressive steps until you reach 400 or 500 grit.
5. If a higher polish finish is desired, continue sanding with Micro Mesh to 12000 grit.
6. Apply the desired finish and polish.

Assemble the pen kit

Figure 1



Refer to Figure 1 above. NB!! **never insert the click mechanism before the pen is pressed together. So never press the click mechanism.**

1. Slide the clip onto the finial.
2. Press the finial into one end of the finished blank.
3. Push the threaded point coupling into the other end of the finished workpiece. DO NOT PRESS THE CLICK MECHANISM
4. Twist the nib onto the wire.
5. Insert the refill and spring into the pen
6. Twist the click mechanism onto the thread .