

Magistralis fountain / rollerball Pen Kit Assembly Instructions

Required Accessories:

- 7mm, Mandrel Pin
- 11.7mm + 9.6mm Drill
- Bushing Set BU5002
- Penmill PM013 + PM107

PREPARING THE BLANKS

1. Cut the blanks slightly longer than the tubes.
 2. Drill the holes.
 3. Glue tubes into the blanks
 4. Cut blanks to length with the penmill or by sanding.
 5. The penmandrel preparation.
- This pin uses a set of four bushings BU5002
6. Now you can rotate the blanks

Afb, 2



7. Assembly

assemble all parts as shown in the photo Afb, 2.

- 1 Press the center band into the short tube
- 2 Press the Cap coupler into the short tube and then screw the clip and cap onto the cap coupler.
- 3 Press the receiver into the long tube.
- 4 Press the tip coupler into the long tube. Now you can place the filling and screw the tip onto the tip coupler. Your pen is now ready.

